

# VV 130005

## 830 Volvo Drop Visor Instructions

Read Entire Instruction Sheet Before Beginning

Safety Glasses	12mm Metric Wrench
7/16" Drill bit	Phillips Head Screw Driver
	Window Cleaner and Paper Towels

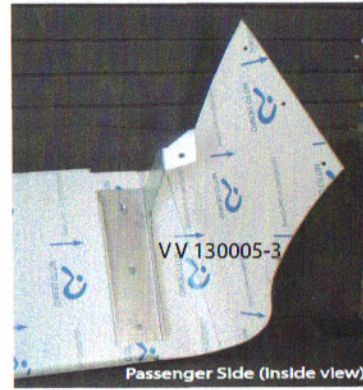
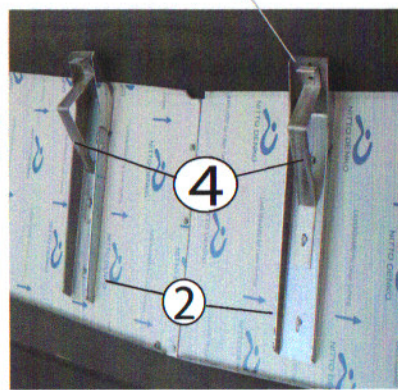
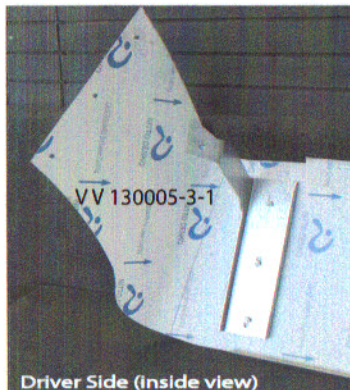
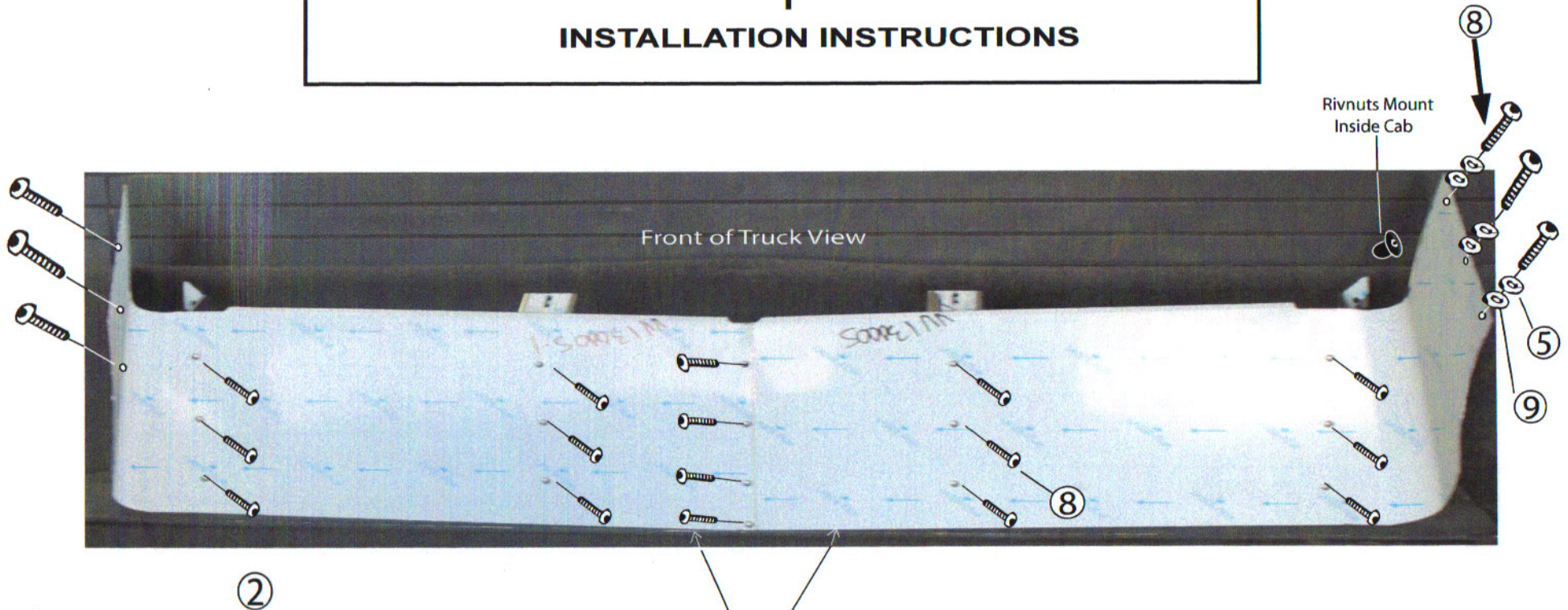
### Steps:

- 1) Remove your current visor:
  - a) Note: You will need to reuse the bolts which mount factory visor.
- 2) Mount Cab mounted (internal brkts VV-130005-2) on to interior bracket mounts. Brackets sit on cab mount, and interior brackets (VV 130005-3 & VV 130005-3-1) bolt over the top.
- 3) Mount Outer visor brackets to cab (Driver side VV13005-3-1 /Passenger VV13005-3)
- 4) Mount visor onto brackets (center to outer) – Do not over tighten.
- 5) Align visor and align holes on ears. Mark holes (3 each side) to drill.
- 6) Remove visor and drill holes to mount
- 7) Once the visor is in alignment, tighten the truss head screws with the Nylock nuts.
- 8) Drill holes to mount ends of visor. Use 7/16" drill bit. Insert Rivnuts (tool included). Do Not over tighten.
- 9) Re-mount visor to brackets. Do not tighten until all bolts are in place.
- 10) Skin protective plastic away from holes only. (Final step will remove all coating).
- 11) Tighten all bolts. Start from center (interior brackets) and move outward w/ends being last area to tighten.
- 12) Peel protective coating.



# VOLVO 830 Drop Visor VV130005

## INSTALLATION INSTRUCTIONS



Packaged By:		Date:	REVISION 6/12
Item	QTY	Description	Size
①	2	Visor body Halves	13.5" x 35"
②	2	Inner Visor Brkts (VV130005-2)	
③	2	Outer Visor Brkts (D5-VV130005-3-1/ PS-VV130005-3)	
④	2	Cab Mounted Brkts(VV130005-2)	(Mount inside inner brkts)
⑤	6	Lock Washers	1/4"
⑥	6	Rivnuts	1/4" x 20
⑦	1	Rivnut tool	
⑧	22	Truss Head Bolts	1/4" x 20 x 3/4"
⑨	22	Flat Washers	1/4" x 20
⑩	16	Nylock nuts	1/4" x 20