

Rear Visor Instructions

Read Entire Instruction Sheet Before Beginning

Safety Glasses	7/16" Wrench
Silicone or "Loctite®"	Phillips Head Screw Driver
Center punch	Marking Pen
Drill	1/2" Drill Bit

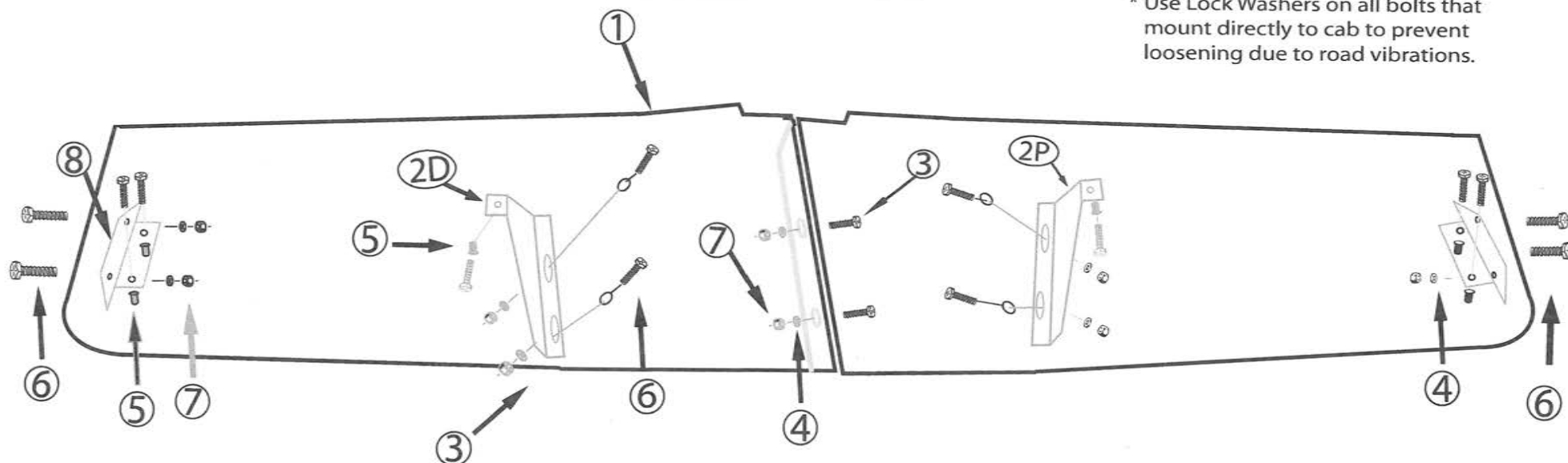
Steps:

- 1) Remove your new visor from packaging:
 - a) Review all hardware.
- 2) Bolt outer brackets (included) onto rear visor body.
 - a) Brackets are bolted on to visor using 10/32" truss head screws and Nylock nuts.
- 3) Hold visor up to cab body, and mark bracket holes on cab. Additional person is helpful to hold in place while marking holes to be drilled.
- 4) Drill with 1/2" drill bit (where marked in step 3).
- 5) Insert 1/4" wellnuts into drilled holes.
- 6) Once well nuts are in place, remove tape from visor edge, hold up to truck on bolt on brackets.
- 7) As brackets are tightened the wellnuts will flatten out to create a tight seal.
- 8) Remove the PVC coating from the visor.

Universal Rear Window Visor

VU 190020

INSTALLATION INSTRUCTIONS



* Use Lock Washers on all bolts that mount directly to cab to prevent loosening due to road vibrations.

Packaged By:		Date:	REVISION 2/15
Item	QTY	Description	Size
①	2	Visor body Halve	23-1/4" x 7-1/2"
②D	1	Outer Visor Bracket (VU190020-3)	7-1/4" x 1"
②P	1	Outer Visor Bracket (VU190020-4)	7-1/4" x 1"
③	8	Hex Bolts	1/4-20 x 3/4"
④	18	Flat Washers	1/4
*	6	Lock Washers	1/4
⑤	6	Rubber Welnuts	1/4-20
⑥	8	Truss Head Bolts	1/4"-20-3/4"
⑦	10	Nylock Nuts	1/4
⑧	2	Side Mount Brackets (VU190020-2)	5" x 1"