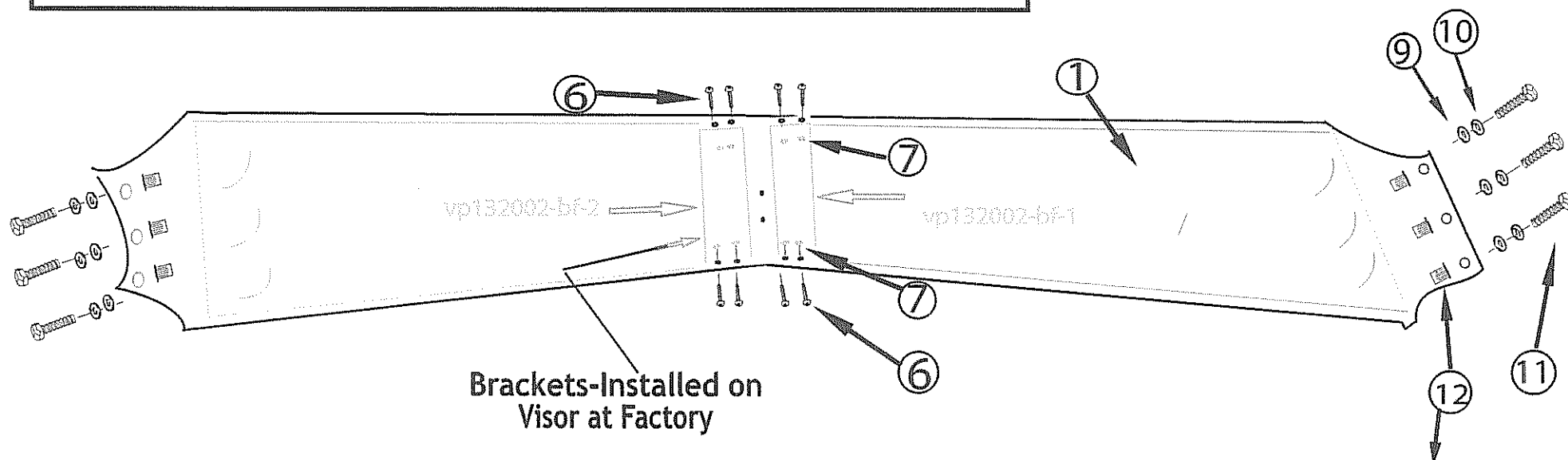


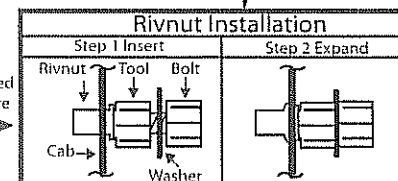
# PETERBILT 379 STANDARD CAB

## Gangster Butterfly Visor #VP132002-BF

### INSTALLATION INSTRUCTIONS

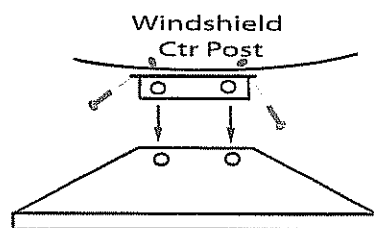


\* Tool included  
in hardware



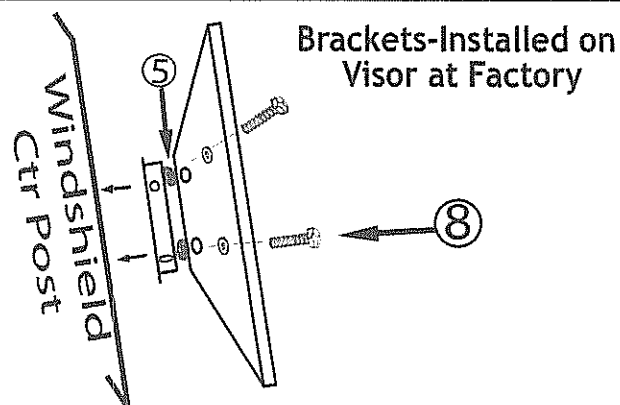
Revised 8/09

#### Brackets-Installed at Factory



Center Brkt - Side View  
Attached @ Factory

#### Bracket Orientation



Item	QTY	Description	Size
①	1	Visor Body (One Piece)	1" x 65"
②	2	Visor Brkts (ds & ps) installed @ factory	9-3/4" x 2-1/2"
③	1	Center Visor Bracket	4-1/2" x 2"
④	6	Flat Washers	1/4"
*	1	Rivnut Tool	5/16"
⑤	4	Lock Nut	1/4-20
⑥	8	Carriage bolts	10 x 24
⑦	8	Lock Nut	10 x 24
⑧	4	Hex Head Bolt	1/4" x 20" x 3/4"
⑨	6	Flat Washers	5/16"
⑩	6	Lock Washers	5/16"
⑪	6	Hex Head Bolt	5/16 -18 x 1 1/4"
⑫	6	Rivnuts	5/16 -18

# Gangster/Bowtie/Butterfly 1 Piece Visor

## Instructions

Safety Glasses	7/16" Wrench
Grinder	Phillips Head Screw Driver
Silicone or "Loctite <sup>®</sup> "	Window Cleaner and Paper Towels
Masking Tape	
½" Drill bit	

### Steps

1. Before removing current visor; review all hardware and visor prior to installation.
2. Grind off the heads of the huck bolts. Grind off only the heads of bolts that you will be mounting visor onto. If you grind too fast or hard it will melt the paint around the head. It is recommended that you only grind a little bit at a time.
3. Use a ½" diameter drill bit to drill out huck bolts.
4. Press the rivnuts into ½" holes at visor ends (into cab).
5. To install the center bracket, mount visor onto truck without tightening bolts on ear flaps. You might need another person to assist with the mounting of visor mounted on center of window trim.
6. Remove visor and using a ¼" drill bit, drill out center holes.
7. Once holes are drilled out for center bracket. Reinstall visor onto truck
8. Remove that PVC coating from visor.
9. Wipe away finger prints with window cleaner.