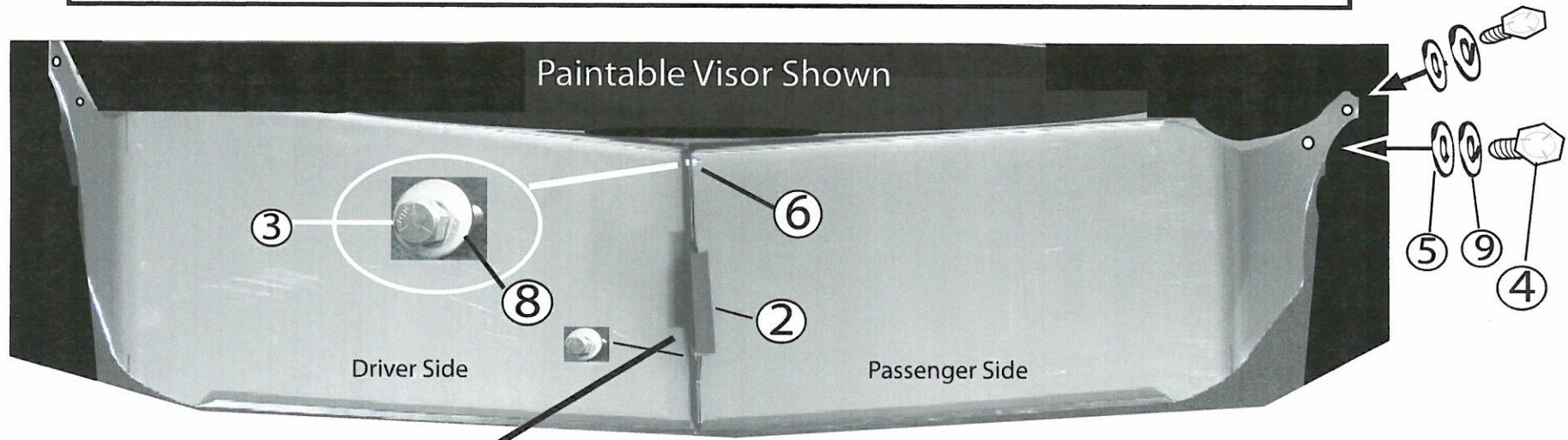


VP132001

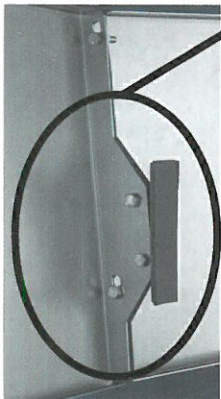
359 Gangster 2 Pc Visor

INSTALLATION INSTRUCTIONS



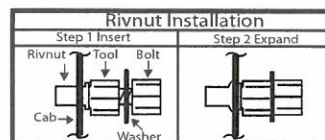
Visor Halves bolt together with center bracket in between

Ctr Brkt welded together @ factory



Front View

Rivnuts installed in cab @ ear mount



Inspected By:		Date:	REVISION 2/13
Item	QTY	Description	Size
①	2	Visor body Halve	13.5" x 35"
②	1	Center Visor Brkt(vp132001-2/3)	2 pc brkt welded
③	4	Hex Head Bolts	1/4" x 20 x 3/4"
④	4	Hex Head Bolts	5/16" x 18 x 1"
⑤	4	Washers (for ear mount)	5/16"
⑥	4	Nylock Nuts	1/4"
⑦	4	Rivnuts	5/16"
⑧	8	Washers	1/4"
⑨	4	Lock Washers	5/16"
←	1	Rivnut Tool (See diagram)	

Gangster 2 Piece Visor Instructions

Safety Glasses	7/16" Wrench
Grinder	Phillips Head Screw Driver
Silicone or "Loctite [®] "	Window Cleaner and Paper Towels
Masking Tape	
½" Drill bit	

Steps

1. Before removing current visor; review all hardware and visor prior to installation.
2. Put two visor halves together with center bracket installed between both halves (see diagram on reverse). Do not fully tighten as adjustments will be needed.
3. Hold up visor and mark 2nd mounting hole at ear location (to drill).
4. Remove visor, drill ½" hole at marked location at ears, and remove 2 bolts on center windshield post that match holes in center bracket. Bolts removed will be used for re-mounting.
5. Press the rivnuts into ½" holes at visor ends (into cab).
6. To install the center bracket, mount visor onto truck without tightening bolts on ear flaps. You might need another person to assist with the mounting of visor mounted on center of window trim.
7. Reinstall bolts in center visor bracket through windshield post.
8. Tighten all bolts and remove that PVC coating from visor.
9. Wipe away finger prints with window cleaner.