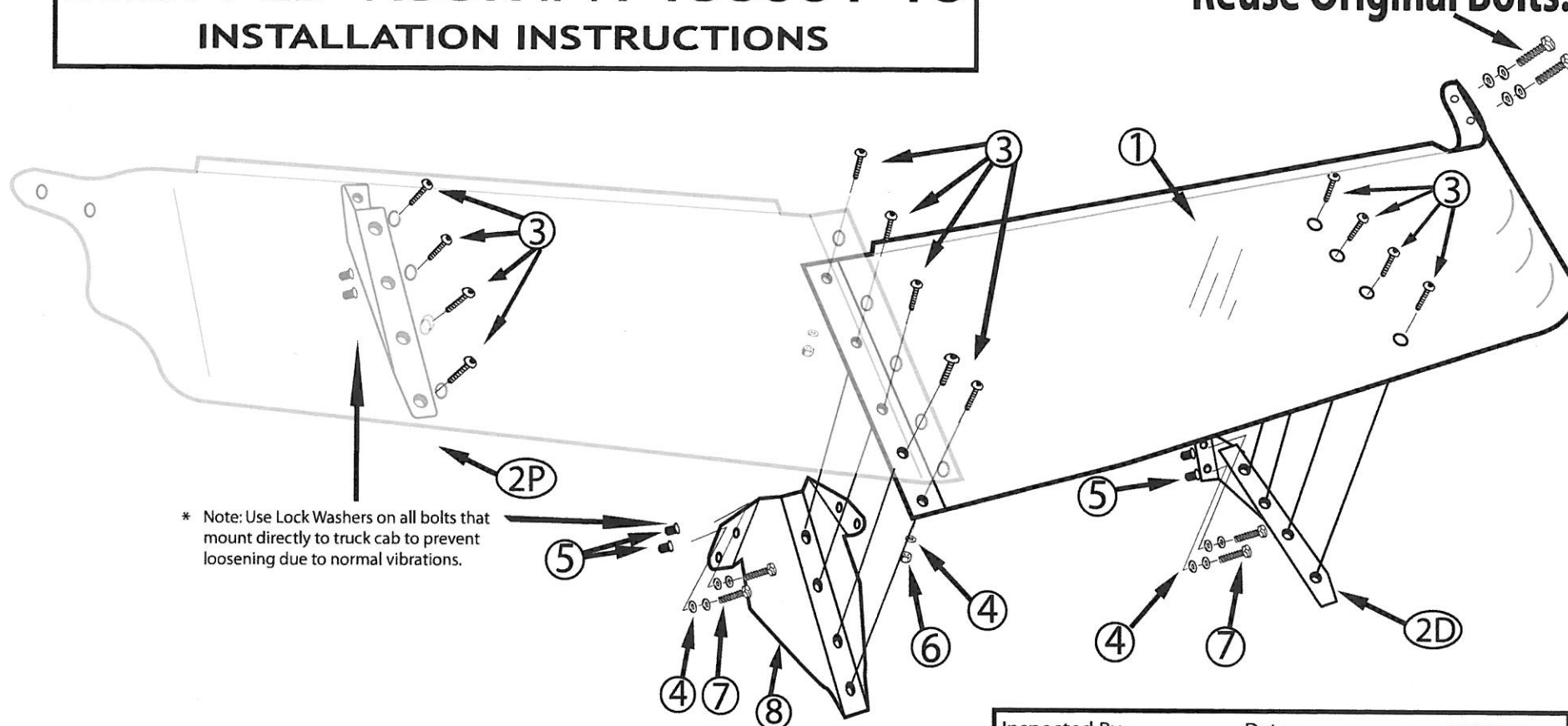
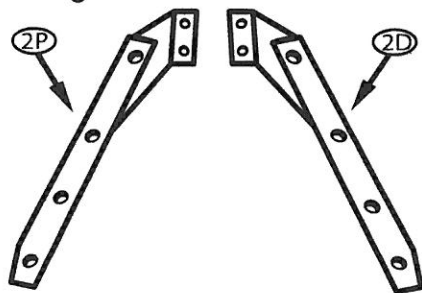
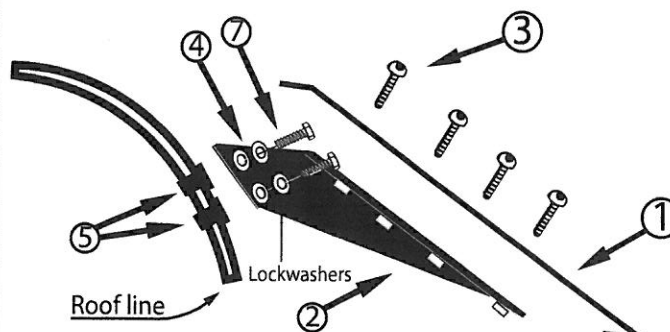


PETERBILT 359 DROPPED VISOR #VP130001-16 INSTALLATION INSTRUCTIONS

Not D.O.T. Approved

Reuse Original Bolts!

Passenger side Driver side

**Bracket Orientation****Bracket Side View**

Inspected By:		Date:	REVISION 7/13
Item	QTY	Description	Size
①	2	Visor body Halve	13.5" x 35"
②D	1	Outer Visor Bracket(ds) (13002-16-3)	13" x 2"
②P	1	Outer Visor Bracket (ps) (13002-16-4)	13" x 2"
③	15	Truss Head Machine Screw	1/4-20 x 3/4"
④	26	Washers	1/4-20
*	12	Lock Washers	1/4-20
⑤	8	Rubber Welnuts	1/4-20 x 1"
⑥	15	Lock Nuts	1/4-20
⑦	8	Hex Head Bolt	1/4-20x1"
⑧	1	Center Visor Bracket (13001-16-2)	16-1/2" x 2-3/8"

VP 130001-16

359 Peterbilt Drop Visor Instructions

Read Entire Instruction Sheet Before Beginning

Safety Glasses	7/16" Wrench
Grinder	Phillips Head Screw Driver
Silicone or "Loctite®"	Center Punch
Hammer	Permanent Marker
Tape	Window Cleaner and Paper Towels

Steps:

- 1) Remove your current visor if you have one:
 - a) Note: You will need to reuse the bolts which go into the side of the cab at the ends of the visor.
 - b) You can either bend away the current brackets or remove them.
- 2) Assemble the visor per illustration with all of the mounting brackets. Tighten the machine screws only finger-tight.
- 3) Using two people place the visor into position and screw the four bolts into both ends of the visor on the sides of the cab.
- 4) With one person holding the center of the visor, the other person will check alignment. When the brackets are in position use them as templates. Mark the new mounting holes with a permanent marker.
- 5) Remove the visor.
- 6) Center punch where the holes are to be drilled.
- 7) Set a drill stop one inch from the tip of the drill bit tip to prevent breaking through and drilling into the headliner. If you do not have a drill stop, wrap tape around the drill bit approximately one inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner.
- 8) Drill the pilot holes using a 1/8" drill bit.
- 9) Drill out the pilot holes with a 1/2" drill bit. (Make sure the drill stop is in place)
- 10) Press the well nuts into the 1/2" holes. (per illustration)
- 11) Install the mounting bracket per side view illustration. Once you feel the bolt "bottom out" STOP TIGHTENING.
- 12) Remove the PVC coating from the visor.
- 13) Install the driver's side portion (Item 2D) of the visor first.
 - a) Finger-tighten the "side of cab bolts" through the holes in the end of the visor.
 - b) Start the machine screws into the outside bracket to temporarily hold it in position.
- 14) Repeat Step 7 with the passenger side.
- 15) Where the visors join together, screw in the top and bottom machine screws until finger-tight.
- 16) Align the visor by snugly tightening one of the screws in each mounting bracket. Start from the outside of the cab and work toward the middle, one screw per bracket at a time.
- 17) Once the visor is in alignment, tighten the screws with the Nylock nuts.
- 18) Tighten all remaining bolts and machine screws. We recommend that you use silicone or Loctite® on each of the screws to prevent loosening from over the road use.
- 19) Wipe away finger prints using window cleaner and paper towels.