Peterbilt 579 - HZ Mounting Instructions



Remove factory bumper



Support bumper and bolt bracket to frame (Do not fully tighten until all adjustments are made)



Step 7



Step 5



Side View



Mounting Steps

- 1. Remove Factory Bumper.
- 2. Remove VCP Brackets from New Bumper.
- 3. Bolt VCP brackets to frame (do not tighten).
- 4. Place bumper onto brackets (support bottom of bumper from ground during allignment)
- 5. Allign holes with bracket at each ear(end) of bumper.
- 6. Allign bolts through face of bumper and bracket, and tighten. (using provided teflon washers and supplied bolts)
- 7. Adjust bumper up/down (bracket & frame are slotted for adjustment) to allign tow pin holes and hood tilt clearance. Once desired adjustment is achieved, tighten bracket to frame.

Valley Chrome Plating Inc. 1-800-354-0976