

# **Kenworth T-660 2010 (FR 5011)**

## **Mounting Instructions**

### **Step 1: Remove Factory Bumper**



**Factory Bumper Shown**

### **Step 2: Remove Factory Brackets**



**Frame Mounting shown**

### **Step 3: Install Brackets (do not tighten)**



**Replacement Bracket shown**

### **Step 4: Mount new bumper**



**Step 10: Install ear support**

### **Install Notes:**

***All mounting bolts are loose.***

- Step 6: Raise bumper to uppermost vertical position (as high as possible)
- Step 7: Tighten all bolts except top bolt on each side of face.
- Step 8: Close hood (& latch) to check for clearance between top of bumper and hood bottom.
- Step 9: Make any adjustments as necessary.
- Step 10: Remove nut on back of top two bolts (on face), and install ear support (see photo step 10)

***Tighten all bolts.***



**Premium Bumper Shown**

*Factory Fog Light Bracket Installation*  
**Kenworth T-660 2010 (FR 5011)**

1. Remove light brackets (figure 1) from VCP mounting bracket.

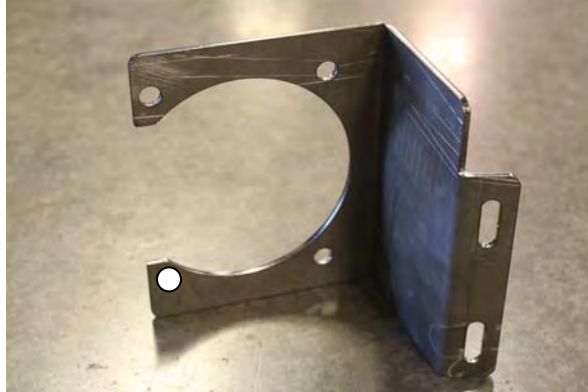


Figure 1

2. Install Factory light into custom light brackets (Figure 2) and install grommet (Figure 3) (Figure 2)



**\*Grommet is for insulation of light from road vibrations.**

3. Reinstall light into VCP bumper mounting brackets



4. Adjust light in bumper lighthole as desired, tighten, install bumper on truck.

