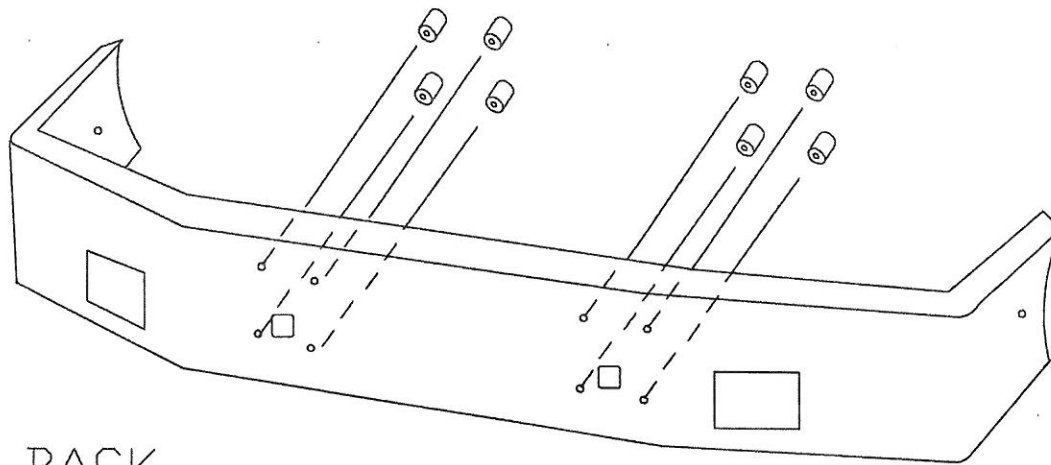


## INTERNATIONAL



### EK SET BACK MOUNTING INSTRUCTIONS

1. Remove all bolts from rebar.
2. Remove rebar from frame.
3. Insert top 4 bolts in bumper and place 5/8" spacers behind bumper.
4. Mount to frame (do not tighten).
5. Insert bottom 4 bolts in bumper and place 5/8" spacers behind bumper.
6. Insert bolts in ends of bumper and attach to bracket (do not use spacers).
7. Tighten all bolts.
8. DO NOT USE IMPACT WRENCH TO TIGHTEN BOLTS.